



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB PWC58104-1
Job Sheet 180599



Part No: RB PWC58104-1

Job Qty: 1 ea

Part Name: Block



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/10/18

Job Tracking No:

Due Date: 7/12/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG RB PWC58104 Rev. 0 IPP Rev. A 18.05.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/12/18	7/12/18	0.00	0.00	Start Up Waterjet		E2
100	Waterjet	1 pcs	7/12/18	7/12/18	0.00	0.10	Waterjet 2 OMAX		E2
110	QC	1 pcs	7/12/18	7/12/18	0.00	0.00	QC2 Waterjet-4		HZ
120	Mori Seiki	1 pcs	7/12/18	7/12/18	0.00	1.00	MORI NV5000-2		
130	QC	1 pcs	7/12/18	7/12/18	0.00	0.00	QC2-2		
140	QC	1 pcs	7/12/18	7/12/18	0.00	0.00	QC8		
170	Outsource	1 pcs	7/12/18	7/12/18			GRO002-VC		
180	Packaging	1 pcs	7/12/18	7/12/18	0.00	0.00	Packaging2		
190	QC	1 pcs	7/12/18	7/12/18	0.00	0.00	QC6		
200	Packaging	1 pcs	7/12/18	7/12/18	0.00	0.00	Packaging3-1		
210	QC21-SA	1 Ea	7/12/18	7/12/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut blank as per DWG. (PRATT & WHITNEY folder) 2 square holes are to finished size, machining will finish the Descriptions: outside. Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

120 - 1-Machine as per folio FC _____ FOLIO REV: _____ DWG REV: _____ 2-Deburr

~~170 - Issue P/O to GROUPE ALTECH: _____ ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2~~

~~CLASS 1, Water sealant - Material: 6061 - Certificate of Conformity is required~~

NO FINISH, PRODUCTION REQUEST JULY 11/2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X04.000	6061-T6 Bar 1.00 X 4.00	.0080 ft (.008 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X04.000	0	46	0

Part Specifications

Specifications could not be found.

Plex 7/10/18 4:13 PM dart.leroux.jason

Rush!!!



Container No: S090778



Part: RB PWC58104-1

Job No: 180599

Serial No/Batch: S090778

Revision: 0

Inspector:

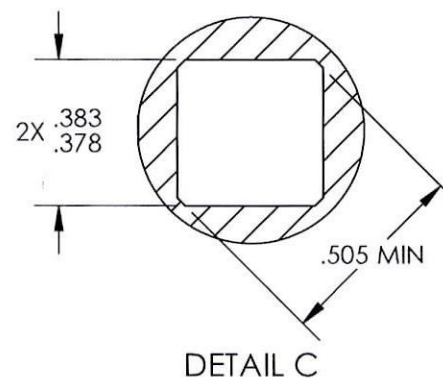
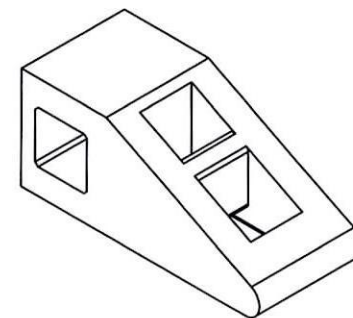
Exp Date:

Instructions:

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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.darteerospace.com

Date: 07/11/18

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



DETAIL C



TITLE

MINI-STRAP WRENCH

DWG NO.	
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RB PWC58104-1

REV

MAT'L 6061

DRAWN BY: NELSON

**UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES**

APPROVED	<i>D Weil</i>
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DIMENSIONS ARE IN INCHES

.XXX	± .005	FRACTIONS ± 1/32
.XX	± .01	ANGLES ± 5°
Y	± 1	

HEAT	
TREAT	
FINISH	CLEAR ANODIZE

1. BREAK ALL SHARP EDGES .015 x 45
OR .015R

5. SPEC MIL-A-8625F, TYPE II, CLASS I

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

R	USED ON MODEL

SCALE 2:1

DATE	5/21/2014
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SHEET 2 OF 3

①
BLOCK